

MOSO[®]


Bamboo X-treme[®]

Outdoor Cladding



 BRT Architecten  Ronnie Zeemering







 SPEE Architecten
 Ossip van Duivenbode


**bamboo:
the fastest
growing plant
in the world**



certified

durable  

fire resistant  

sustainable 

proven

Since 2008 over
4 million m²
installed, in
more than
60 countries.



**high stability:
fast installation &
hidden fasteners**

MOSO®

Bamboo X-treme®

With Bamboo X-treme®, MOSO® has developed a truly **ecological** and **durable** alternative to increasingly scarce tropical hardwood. MOSO® uses a **unique** Thermo-Density® **process** of heat-treatment at 200°C followed by High Density® compression to enhance the **hardness, dimensional stability, fire resistance** and **durability** to a level **superior** to the best tropical hardwood species. MOSO® Bamboo X-treme® can be used for **outdoor decking, cladding, fencing and outdoor furniture**. This document includes all MOSO® Bamboo X-treme® Cladding profiles.

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Residential building Braunhubergasse 28
(1580 m²) Vienna, Austria

from bamboo to Bamboo X-treme®

The fast growth and abundant availability makes bamboo a perfect source for many applications in and around buildings. With good reason, it's often called **'the building material of the future'**. However, bamboo as a raw material cannot be used outdoors without a protective treatment. Due to its high "sugar"-components, bamboo is more susceptible to being attacked by micro-organisms and fungi. Let us explain how we get from the raw bamboo material to the final product, MOSO® Bamboo X-treme®, through a production process called Thermo-Density®.

stem to strands

After harvesting, the mature Moso bamboo stems are split in a longitudinal direction and the outer and inner skins are removed. The strips are then crushed using a number of incision rollers which slice gaps into the strips and then (by pressure) grind the strips to loose strands. The untreated strands are a light yellow colour.

thermal treatment

In several steps, the strands are heated up to 200°C in the presence of saturated steam (to protect the wood from charring or burning) and cooled down. During thermal processing, the moisture content changes and the sugar content is removed from the material. Furthermore, this process changes the colour of the bamboo from white/yellow to deep/dark brown.

from strands to product

The dark bamboo strands are dipped into phenolic glue (< 10% of the weight of the bamboo). After drying, the strands are put into a mould, and are then compressed under high temperature and pressure to cure the glue. The output is a large panel, which is cut into smaller sections (boards or beams). These are then further processed and profiled to become the required shape (for example, for decking: a grooved surface and edge grooved to allow installation with fasteners). As a last step, depending on the customer's request, the boards can be prefinished.

Thermo-Density®

We call the combination of compressing and thermally treating strands a Thermo-Density® process. It increases the density from 650-700 kg/m³ to approx. 1.150 kg/m³ and improves the hardness of this product significantly. After pressing, the material is stronger and harder than almost any other hardwood in the world. At the same time, the dimensional stability of bamboo is improved by approximately 50%.

Besides stability and hardness improvements, the durability is improved to the best durability class possible, from Class 5 to Class 1: Class 1 (EN 350) CEN/TS 15083-2 - simulated graveyard test and Class 1 (EN 350) CEN/TS 15083-1.

durability class according to EN 350 (CEN/TS 15083-2 / CEN/TS 15083-1)

	5	4	3	2	1
MOSO® Bamboo X-treme®					
Ipé					
Bangkirai					
Oak					
Strand Woven Bamboo					
Scots Pine					

 range of durability results

harvesting after 4-5 years



modify the bamboo strands with a heat-treatment at 200°C



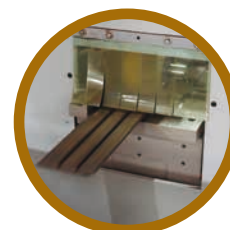
split the Moso bamboo stems, remove the outer skin and crush the strips into strands



compressing the strands into Thermo-Density® material



finally creating the final profile and surface



MOSO® Bamboo X-treme®: material more stable, harder and stronger than almost any other hardwood in the world!

MOSO® Bamboo X-treme® is also well protected against superficial fungi Class 0 (EN 152), and achieves the use/risk Class 4 according to EN 335.

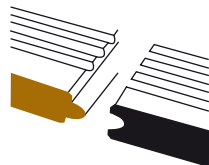
Only MOSO® can ensure you have the original, unique Bamboo X-treme® product. Other products that attempt to copy the original, do not offer the same quality or level of durability, dimensional stability and ecology. With a look-alike product, there is a large risk of claims after installation. **Always ask for the original, certified MOSO® Bamboo X-treme® products!**

discover the **Bamboo** X-treme® benefits



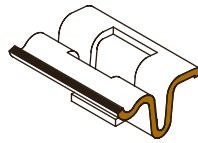
hard & durable

- Bamboo decking with Durability Class 1 (EN 350) tested following CEN/TS 15083-2 class (simulated graveyard test).
- Use Class 4 in accordance with EN 335.
- Fungi resistance Class 0 in accordance with EN 152.
- Exceptionally hard: Brinell >9.5 kg/mm² (harder than any tropical hardwood available).
- MOSO provides Bamboo X-treme® outdoor products* with up to 25 years warranty.



high stability

- Very stable as a result of a unique Thermo-Density® process of heat-treatment combined with High Density® compression.
- Far more stable than tropical hardwoods - enabling an end-match system (tongue & groove on ends).
- Limited tendency to torsion.
- No gap between the ends of the boards necessary.
- Only 5-6 mm expansion space between the boards.
- Possible to use pressure treated lumber or metal for joists.



easy to install

- Can be installed using hidden fasteners (edge grooved) or face screwed.
- Both sides of the board - grooved or flat - can be used.
- Fixed board length 1850 mm, easy for 1 person to install, no complicated installation plans necessary.
- MOSO® Fasteners make it easy to install-and uninstall.
- End-match system simplifies the installation by allowing the joint to float between the joists.
- Complementing Thermo-Density® sub frame joists available.



economical

- Simple and fast installation: Up to 30% savings in installation costs!
- Reduced waste because of the end-match system.
- Cost effective transportation because of the fixed 1850 mm length.
- Cost effective and space reducing stocking because of unique multi usable board.



beautiful appearance

- A beautiful, natural hardwood look.
- Choice of flat or grooved surface in one reversible board.
- Use of hidden fasteners avoids face screwing and plugging.
- Free of knots and natural plant resins.
- Choice for natural fading, resulting in a natural grey colour or maintaining the rich brown colour using an exterior finish.



endless resource

- Made from Moso bamboo; With a growing speed of up to 1 meter per day it is the fastest growing plant on earth.
- Ready to harvest after 4-5 years (compared to up to 100 years for hardwood species) - no deforestation.
- Consisting of approx. 90% natural bamboo.



CO₂ neutral

- Official LCA and carbon footprint studies by Technical University Delft according to ISO 14040/44 confirm that MOSO® Bamboo X-treme® is CO₂ neutral over the full life cycle.
- No use of fungicide in the production.



fire resistant

- Achieves fire resistance Class Bfl-s1 (decking) and B-s1-d0 (cladding, fencing, beams) following EN 13501-1 without use of fire retardants.
- Achieves flame spread index Class A following ASTM E84.
- As a result, MOSO® Bamboo X-treme® can be easily applied in public projects without additional protective measures.



Studio Osiris Hertman
Awood
Jurrit van der Waal, the art of living magazine

Villa by Studio Osiris Hertman
The Netherlands



Het Fundament Architectuur
Awood

Hesselink Koffie
Winterswijk, the Netherlands

Stayokay
Noordwijk, the Netherlands

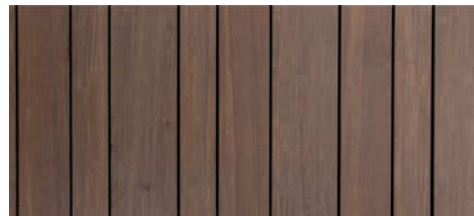
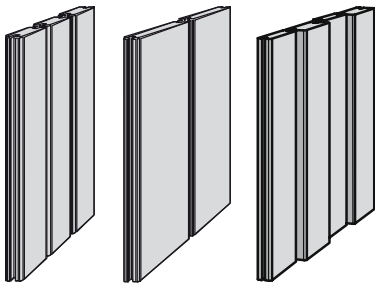


Awood

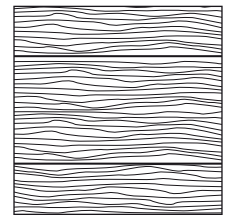
MOSO® Bamboo X-treme® Varibo Outdoor Cladding

MOSO® Bamboo X-treme® Varibo Cladding are solid boards for exterior applications made from bamboo strips that have been compressed and thermally modified at 200°C. This unique Thermo-Density® process provides MOSO® Bamboo X-treme® with the highest durability class possible in the appropriate EU norms, increases the stability and density, and consequently the hardness. Furthermore, contrary to wood products, this material can achieve fire resistance Class B-s1-d0¹⁾ (EN 13501-1) without impregnation with expensive and eco-damaging fire retardants. MOSO® Bamboo X-treme® Varibo Cladding is available in various dimensions. The Varibo boards can be fixed with MOSO® Fasteners (18 mm). Like any tropical hardwood species, when exposed to outdoor conditions, Bamboo X-treme® will turn grey over time creating a very natural look.

Flat boards Varibo



High Density*



Product Code	Shape	Finish	Surface	End-matched	Length edges	End edges	Effective width (mm)*	Dimensions (mm)
BO-DTHT187G	Board	Unfinished	Flat	Yes	R3	2 mm x 45°	65	1850x65x18
BO-DTHT186G	Board	Unfinished	Flat	Yes	R3	2 mm x 45°	100	1850x100x18
BO-DTHT185G	Board	Unfinished	Flat	Yes	R3	2 mm x 45°	137	1850x137x18
BO-DTHT218G	Board	Unfinished	Flat	Yes	R3	2 mm x 45°	178	1850x178x18
BO-DTHT387G	Board	Unfinished	Flat	Yes	R3	2 mm x 45°	65	1850x65x30
BO-DTHT386G	Board	Unfinished	Flat	Yes	R3	2 mm x 45°	100	1850x100x30

*) Effective width without gap between the boards, recommended gap 6 mm.

installation

- MOSO guarantees the bamboo material and the mounting materials (fastener/screw) it supplies but does not guarantee the connection with other materials (such as sub frame joist/battens). It is the responsibility of the installer to make sure the used screw matches such materials during the full lifetime of the product.
- Store in a cool and dry place away from direct sunlight, and protected from weather influences, dirt and dust.
- Full version available at: www.moso-bamboo.com/x-treme/cladding

technical characteristics and certifications

- Density: +/- 1150 kg/m³
- Dimensional stability: length: + 0.1 %; width: + 0.9% (24 hours in water 20°C)
- Resistance to Indentation - Brinell Hardness: ≥ 9.5 kg/mm² (EN 1534)
- Reaction to fire: Class B-s1-d0 (EN 13501-1)¹⁾
- Flame spread index: Class A (ASTM E84)
- Thermal emittance: 0.81 (ASTM C1371)²⁾
- Solar Reflectance (SR): 0.32 (ASTM C1549)²⁾
- Solar Reflectance Index (SRI): Low 27, Medium 30, High 33 (ASTM E1980)²⁾
- Modulus of Elasticity: 13565 N/mm² (mean value - EN 408)
- Bending strength: 54.4 N/mm² (characteristic value - EN 408)
- Biological durability: Class 1 (EN 350 / CEN/TS 15083-2), simulated graveyard test / Class 1 (EN 350 / CEN/TS 15083-1)
- Effectiveness against Blue Stain: Class 0 (EN 152)
- Use Class: Class 4 (EN 335)
- CO₂ neutral: LCA report TU Delft (ISO 14040/44) (www.moso-bamboo.com/lca)
- Environmental Product Declaration - EPD (EN 15804) (www.moso-bamboo.com/epd)
- FSC*: Products available with FSC* certification on request.
- Contribution LEED BD+C - v4: MR 1, MR 2, MR 3 (FSC*), SS 7 v2009: MR 6, MR 7 (FSC*)
- Contribution BREEAM: MAT 1, MAT 3 (FSC*), MAT 5 (HD)
- Guarantee: 25 years

¹⁾ Tested on 18 mm thickness, without gaps between boards, with ventilation space behind boards.

²⁾ Tested on 3 years weathered MOSO® Bamboo X-treme®.



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FSC® C002063



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Moke Architects

De Krijgsman Housing Project (320 m²) Muiden, the Netherlands



MVD Architecture
Awood

Waterschap Limburg
Roermond, the Netherlands

De Krijgsman Housing Project
(1200 m²) Muiden, the Netherlands



Moke Architects
Awood

MOSO® Bamboo X-treme® Varibo Outdoor Cladding

Closed profile

MOSO® Bamboo X-treme® Outdoor Cladding Closed profile is a solid board for exterior applications made from bamboo strips that have been compressed and thermally modified at 200°C. This unique Thermo-Density® process provides MOSO® Bamboo X-treme® with the highest durability class possible in the appropriate EU norms, increases the stability and density, and consequently the hardness. Furthermore, contrary to wood products, this material achieves fire resistance Class B-s1-d0¹⁾ (EN 13501-1) without impregnation with expensive and eco-damaging fire retardants. MOSO® Bamboo X-treme® Closed Cladding is developed to meet the highest fire requirements and is installed with a hidden screw. Like any tropical hardwood species, when exposed to outdoor conditions, Bamboo X-treme® will turn grey over time creating a very natural look.

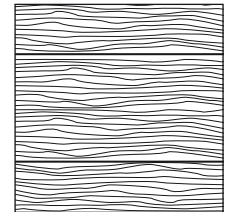
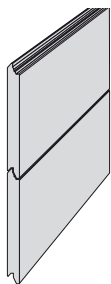
Closed profile

Closed profile 65 mm

Closed profile 137 mm

Closed Varibo

High Density*



Product Code	Shape	Finish	Surface	End-matched	Length edges	End edges	Effective width (mm)*	Dimensions (mm)
BO-DTHT537	Closed	Unfinished	Flat	Yes	R1	2 mm x 45°	52,5	1850x65x18
BO-DTHT536	Closed	Unfinished	Flat	Yes	R1	2 mm x 45°	87,5	1850x100x18
BO-DTHT530	Closed	Unfinished	Flat	Yes	R1	2 mm x 45°	124,5	1850x137x18
BO-DTHT538	Closed	Unfinished	Flat	Yes	R1	2 mm x 45°	142,5	1850x155x18

installation

- MOSO guarantees the bamboo material and the mounting materials (screw) it supplies but does not guarantee the connection with other materials (such as sub frame joist/battens). It is the responsibility of the installer to make sure the used screw matches such materials during the full lifetime of the product.
- Store in a cool and dry place away from direct sunlight, and protected from weather influences, dirt and dust.
- Full version available at: ► www.moso-bamboo.com/x-treme/cladding

technical characteristics and certifications

- Density: +/- 1150 kg/m³
- Dimensional stability: length: + 0.1 %; width: + 0.9% (24 hours in water 20°C)
- Resistance to Indentation - Brinell Hardness: ≥ 9.5 kg/mm² (EN 1534)
- Reaction to fire: Class B-s1-d0 (EN 13501-1)¹⁾
- Flame spread index: Class A (ASTM E84)
- Thermal emittance: 0.81 (ASTM C1371)²⁾
- Solar Reflectance (SR): 0.32 (ASTM C1549)²⁾
- Solar Reflectance Index (SRI): Low 27, Medium 30, High 33 (ASTM E1980)²⁾
- Modulus of Elasticity: 13565 N/mm² (mean value - EN 408)
- Bending strength: 54.4 N/mm² (characteristic value - EN 408)
- Biological durability: Class 1 (EN 350 / CEN/TS 15083-2), simulated graveyard test / Class 1 (EN 350 / CEN/TS 15083-1)
- Effectiveness against Blue Stain: Class 0 (EN 152)
- Use Class: Class 4 (EN 335)
- CO₂ neutral: LCA report TU Delft (ISO 14040/44) (www.moso-bamboo.com/lca)
- Environmental Product Declaration - EPD (EN 15804) (www.moso-bamboo.com/epd)
- FSC*: Products available with FSC* certification on request.
- Contribution LEED BD+C - v4: MR 1, MR 2, MR 3 (FSC*), SS 7 v2009: MR 6, MR 7 (FSC*)
- Contribution BREEAM: MAT 1, MAT 3 (FSC*), MAT 5 (HD)
- Guarantee: 25 years

¹⁾ Tested on Bamboo X-treme® Closed profile 137x18 mm, with ventilation space behind the boards.

²⁾ Tested on 3 years weathered MOSO® Bamboo X-treme®.



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FSC® C002063



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F5 Projectengroep BV
Awood
Hans Gorter Fotografie

Buhrmann Office and Warehouse (300 m²) Cruquius, the Netherlands



Private Residence Del Mar
(210 m²) California, United States of America

Private Residences De Krijgsman
(320 m²) Muiden, the Netherlands



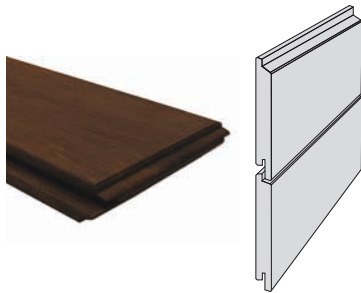
MTB Architecten

MOSO® Bamboo X-treme® Outdoor Cladding

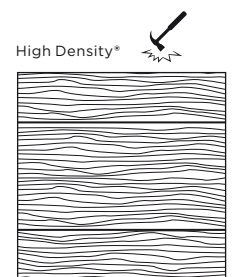
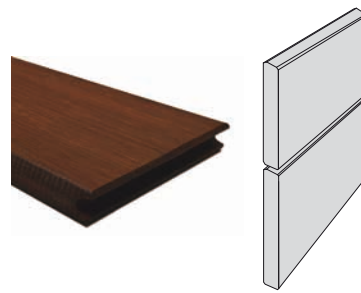
Rebated & Trapezium profile

MOSO® Bamboo X-treme® Outdoor Cladding is a solid board for exterior applications made from bamboo strips that have been compressed and thermally modified at 200°C. This unique Thermo-Density® process provides Bamboo X-treme® with the highest durability class possible in the appropriate EU norms, increases the stability and density, and consequently the hardness. Furthermore, contrary to other wood products, this material can achieve fire resistance Class B-s1-d0¹⁾ (EN 13501-1) without impregnation with expensive and eco-damaging fire retardants. Bamboo X-treme® Cladding is available in various shapes: a rebated profile for installation with MOSO® Fasteners (18 mm) and screws and a trapezium profile for installation with screws. Like any tropical hardwood species, when exposed to outdoor conditions, MOSO® Bamboo X-treme® will turn grey over time creating a very natural look.

Rebated profile



Trapezium profile



*) Also on ends. **) Effective width without gap between the boards, recommended gap 6 mm.

Product Code	Shape	Finish	Edges*	Surface	End-matched	Effective width (mm)**	Dimensions (mm)
BO-DTHT500G	Rebated profile	Unfinished	Bevel	Flat	Yes	128	1850x137x18
BO-DTHT510	Trapezium profile	Unfinished	Bevel	Flat	Yes	132	1850x137x18
BO-DTHT505G	Rebated profile	Unfinished	Bevel	Flat	Yes	63	1850x75x18
BO-DTHT515	Trapezium profile	Unfinished	Bevel	Flat	Yes	70	1850x75x18
BO-DTHT525	Trapezium profile	Unfinished	Bevel	Flat	No	70	1850x75x12

installation

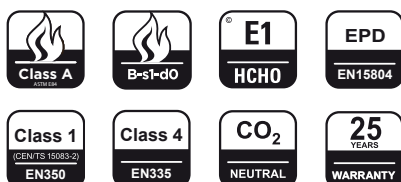
- MOSO guarantees the bamboo material and the mounting materials (fastener/screw) it supplies but does not guarantee the connection with other materials (such as sub frame joist/battens). It is the responsibility of the installer to make sure the used screw matches such materials during the full lifetime of the product.
- Store in a cool and dry place away from direct sunlight, and protected from weather influences, dirt and dust.
- Full version available at: ▶ www.moso-bamboo.com/x-treme/cladding

technical characteristics and certifications

- Density: +/- 1150 kg/m³
- Dimensional stability: length: + 0.1%; width: + 0.9% (24 hours in water 20°C)
- Resistance to Indentation - Brinell Hardness: ≥ 9.5 kg/mm² (EN 1534)
- Reaction to fire: Class B-s1-d0 (EN 13501-1)¹⁾
- Flame spread index: Class A (ASTM E84)
- Thermal emittance: 0.81 (ASTM C1371)²⁾
- Solar Reflectance (SR): 0.32 (ASTM C1549)²⁾
- Solar Reflectance Index (SRI): Low 27, Medium 30, High 33 (ASTM E1980)²⁾
- Modulus of Elasticity: 13565 N/mm² (mean value - EN 408)
- Bending strength: 54.4 N/mm² (characteristic value - EN 408)
- Biological durability: Class 1 (EN 350 / CEN/TS 15083-2), simulated graveyard test / Class 1 (EN 350 / CEN/TS 15083-1)
- Effectiveness against Blue Stain: Class 0 (EN 152)
- Use Class: Class 4 (EN 335)
- CO₂ neutral: LCA report TU Delft (ISO 14040/44) (www.moso-bamboo.com/lca)
- Environmental Product Declaration - EPD (EN 15804) (www.moso-bamboo.com/epd)
- FSC®: Products available with FSC® certification on request.
- Contribution LEED BD+C - v4: MR 1, MR 2, MR 3 (FSC®), SS 7 v2009: MR 6, MR 7 (FSC®)
- Contribution BREEAM: MAT 1, MAT 3 (FSC®), MAT 5 (HD)
- Guarantee: 25 years

¹⁾ Tested on 18 mm thickness, without gaps between boards, with ventilation space behind boards.

²⁾ Tested on 3 years weathered MOSO® Bamboo X-treme®.





Briga Company
Lior Teitler

Briga Towers Penthouses & Appartements (10.000 m²) Netanya, Israel



John Leonffu

Private residence Del Mar
California, United States of America

Appartements De Drie Hofsteden
(20.000 m²) Courterai, Belgium

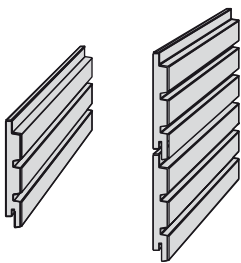


B2A
Lior Teitler

MOSO® Bamboo X-treme® Outdoor Cladding Rhombus

MOSO® Bamboo X-treme® Outdoor Cladding is a solid, Thermo-Density® exterior board, made from compressed bamboo strips. A special, unique heat-treatment process at 200°C provides MOSO® Bamboo X-treme® with the highest durability class possible in the appropriate EU norms, increases the stability and density, and consequently the hardness. Furthermore, contrary to other wood products, this material can achieve fire resistance Class B-s1-d0¹⁾ (EN 13501-1) without impregnation with expensive and eco-damaging fire retardants. MOSO® Bamboo X-treme® Rhombus Cladding can be fixed with MOSO® Fasteners (18 mm). Like any tropical hardwood species, when exposed to outdoor conditions, Bamboo X-treme® will turn grey over time creating a very natural look.

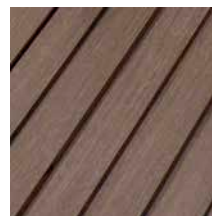
Triple Rhombus profile



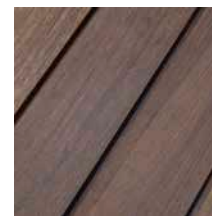
Triple Rhombus



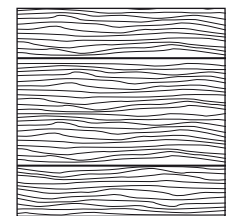
Double Rhombus



Single Rhombus



High Density*



Product Code	Shape	Finish	Surface	End-matched	Length edges	End edges	Effective width (mm)*	Dimensions (mm)
BO-DTHT520G	Triple Rhombus	Unfinished	Flat with 2 grooves	Yes	R1	2 mm x 45°	129	1850x137x20
BO-DTHT520G-2	Double Rhombus	Unfinished	Flat with 1 groove	Yes	R1	2 mm x 45°	129	1850x137x20
BO-DTHT520G-1	Single Rhombus	Unfinished	Flat	Yes	R1	2 mm x 45°	129	1850x137x20

*) Effective width without gap between the boards, recommended gap 6 mm.

installation

- MOSO guarantees the bamboo material and the mounting materials (fastener/screw) it supplies but does not guarantee the connection with other materials (such as sub frame joist/battens). It is the responsibility of the installer to make sure the used screw matches such materials during the full lifetime of the product.
- Store in a cool and dry place away from direct sunlight, and protected from weather influences, dirt and dust.
- Full version available at: ► www.moso-bamboo.com/x-treme/cladding

technical characteristics and certifications

- Density: +/- 1150 kg/m³
- Dimensional stability: length: + 0.1 %; width: + 0.9% (24 hours in water 20°C)
- Resistance to Indentation - Brinell Hardness: ≥ 9.5 kg/mm² (EN 1534)
- Reaction to fire: Class B-s1-d0 (EN 13501-1)¹⁾
- Flame spread index: Class A (ASTM E84)
- Thermal emittance: 0.81 (ASTM C1371)²⁾
- Solar Reflectance (SR): 0.32 (ASTM C1549)²⁾
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- Bending strength: 54.4 N/mm² (characteristic value - EN 408)
- Biological durability: Class 1 (EN 350 / CEN/TS 15083-2), simulated graveyard test / Class 1 (EN 350 / CEN/TS 15083-1)
- Effectiveness against Blue Stain: Class 0 (EN 152)
- Use Class: Class 4 (EN 335)
- CO₂ neutral: LCA report TU Delft (ISO 14040/44) (www.moso-bamboo.com/lca)
- Environmental Product Declaration - EPD (EN 15804) (www.moso-bamboo.com/epd)
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- Contribution BREEAM: MAT 1, MAT 3 (FSC*), MAT 5 (HD)
- Guarantee: 25 years

¹⁾ Tested on 18 mm thickness, without gaps between boards, with ventilation space behind boards.

²⁾ Tested on 3 years weathered MOSO® Bamboo X-treme®.



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FSC® C002063



breeam





- SPEE Architecten
- Awood
- Ossip van Duivenbode

SPEEHUIS
(10.000 lm) Oisterwijk, the Netherlands



- SPEE Architecten
- Ossip van Duivenbode

SPEEHUIS
(10.000 lm) Oisterwijk, the Netherlands

Oker Meeting Venue
(125 m²) Schipluiden, the Netherlands



- Restauro Architecten
- Awood

MOSO® Bamboo X-treme® Outdoor Cladding

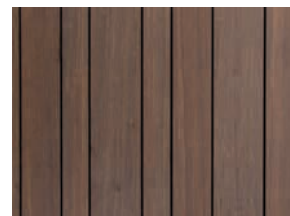
Grad

MOSO® Bamboo X-treme® Grad Cladding is a solid board for exterior applications made from bamboo strips that have been compressed and thermally modified at 200°C. This unique Thermo-Density® process provides Bamboo X-treme® with the highest durability class possible in the appropriate EU norms, increases the stability and density, and consequently the hardness. Furthermore, contrary to wood products, this material can achieve fire resistance Class B-s1-d0¹⁾ (EN 13501-1) without impregnation with expensive and eco-damaging fire retardants. MOSO® Bamboo X-treme® Grad Cladding is designed for installation on the Grad demountable and hidden installation system. Like any tropical hardwood species, when exposed to outdoor conditions, Bamboo X-treme® will turn grey over time creating a very natural look.

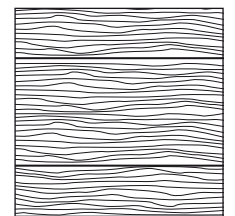
Grad profile 45 - 64 - 119 mm



Grad Varibo



High Density*



Product Code	Shape	Finish	Surface	End-matched	Length edges	End edges	Effective width (mm)*	Dimensions (mm)
BO-DTHT1180-BG	Grad	Unfinished	Flat	No	R3	2mm x 45°	45	1850x45x20
BO-DTHT1190-BG	Grad	Unfinished	Flat	No	R3	2mm x 45°	64	1850x64x20
BO-DTHT220-BG	Grad	Unfinished	Flat	No	R3	Square edge	119	1850x119x20

* Effective width without gap between the boards, distance after installation on Grad system 6 mm.

installation

- Installation instructions are available from MOSO®, instructions for the Grad installation system are available from Grad.
- MOSO guarantees the bamboo material and the mounting materials (fastener/screw) it supplies but does not guarantee the connection with other materials (such as sub frame joist/battens). It is the responsibility of the installer to make sure the used screw matches such materials during the full lifetime of the product.
- Store in a cool and dry place away from direct sunlight, and protected from weather influences, dirt and dust.
- Full version available at: ► www.moso-bamboo.com/x-treme/cladding

technical characteristics and certifications

- Density: +/- 1150 kg/m³
- Dimensional stability: length: + 0.1 %; width: + 0.9% (24 hours in water 20°C)
- Resistance to Indentation - Brinell Hardness: ≥ 9.5 kg/mm² (EN 1534)
- Reaction to fire: Class B-s1-d0 (EN 13501-1)¹⁾
- Flame spread index: Class A (ASTM E84)
- Thermal emittance: 0.81 (ASTM C1371)²⁾
- Solar Reflectance (SR): 0.32 (ASTM C1549)²⁾
- Solar Reflectance Index (SRI): Low 27, Medium 30, High 33 (ASTM E1980)²⁾
- Modulus of Elasticity: 13565 N/mm² (mean value - EN 408)
- Bending strength: 54.4 N/mm² (characteristic value - EN 408)
- Biological durability: Class 1 (EN 350 / CEN/TS 15083-2), simulated graveyard test / Class 1 (EN 350 / CEN/TS 15083-1)
- Effectiveness against Blue Stain: Class 0 (EN 152)
- Use Class: Class 4 (EN 335)
- CO₂ neutral: LCA report TU Delft (ISO 14040/44) (www.moso-bamboo.com/lca)
- Environmental Product Declaration - EPD (EN 15804) (www.moso-bamboo.com/epd)
- FSC*: Products available with FSC* certification on request.
- Contribution LEED BD+C - v4: MR 1, MR 2, MR 3 (FSC*), SS 7 v2009: MR 6, MR 7 (FSC*)
- Contribution BREEAM: MAT 1, MAT 3 (FSC*), MAT 5 (HD)
- Guarantee: 25 years

¹⁾ Tested on 18 mm thickness, without gaps between boards, with ventilation space behind boards.

²⁾ Tested on 3 years weathered MOSO® Bamboo X-treme®.



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- SPEE Architects
- Awood
- Ossip van Duivenbode

SPEE House (10.000 m) The Netherlands



- Stéphane Malka
- David Ducastel - Philéas Fotos

Oxygen event complex
(5500 m) La Défense Paris, France

Renovation City Centre Leverkusen
(800 m) Leverkusen, Germany



- WETZ
- MOSO

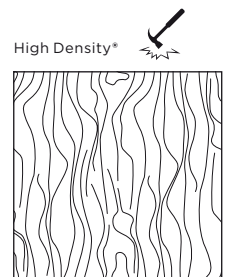
MOSO® Bamboo X-treme® Outdoor Beams

A unique heat-treatment process at 200°C and compression of the bamboo strips to increase the density make the MOSO® Bamboo X-treme® material extremely durable and stable. This durability and stability, and the pre-profiled rounded edges, make MOSO® Bamboo X-treme® Beams ideal for use in outdoor furniture products. The elaborate manufacturing process provides MOSO® Bamboo X-treme® Outdoor Beams with the highest durability class possible in the applicable EU norms. As with tropical hardwoods, the colour of the material changes under the influence of wind, rain, frost and sunshine (UV-light). This results in a typical weathered natural grey-tone. Regular cleaning and maintenance with a finish/sealer protects the material against this weather related discolouration.

BO-DTHT2171-2-01
2000 x 80 x 40 mm



BO-DTHT2173-2-01
2000 x 40 x 40 mm



Other dimensions, bevel and finish can be produced custom made.

Product Code	Finish	Bevel (also on ends)	Dimensions (mm)
BO-DTHT2170-2-01	Sikkens Cetol	R = 4 mm	2000x115x40
BO-DTHT2171-2-01	Sikkens Cetol	R = 4 mm	2000x80x40
BO-DTHT2172-2-01	Sikkens Cetol	R = 4 mm	2000x60x40
BO-DTHT2173-2-01	Sikkens Cetol	R = 4 mm	2000x40x40
BO-DTHT2174-2-01	Sikkens Cetol	R = 4 mm	2000x55x40
BO-DTHT2175-2-01	Sikkens Cetol	R = 4 mm	2000x90x40

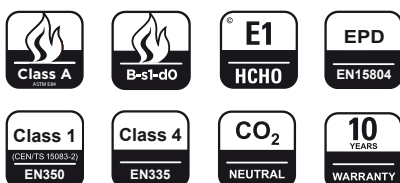
installation summary

- To allow natural shrink- and swell behaviour, install beams with a minimum of 4 mm distance.
- MOSO® Bamboo X-treme® Beams must be mechanically fixed, using screws/bolts. The fixing method depends on the application.
- Use stainless steel A2 screws/bolts.
- For all our standard size beams, except 40x40 mm, we advise a minimum of 2 screws per fixing point. 40x40 mm beams can be fixed with 1 screw per fixing point.
- Horizontal installation:
 - The number of fixing points is depends on the application and applicable load.
 - In general, a 2 meter beam should at least have 3 fixing points (2 on the sides and 1 connection in the middle).
- Vertical installation:
 - End of the beam should be angled (min. 15°) to improve water drainage.
 - Beams longer than 1 meter have to be fixed in at least 3 points.
- To avoid cracks caused by excessive water uptake, end of the beam must be treated with Sikkens Kodrin WV 456 sealer.
- Store in a cool and dry place away from direct sunlight, and protected from weather influences, dirt and dust.
- Full version available at ► www.moso-bamboo.com/x-treme/beams

technical characteristics and certifications

- Density: +/- 1150 kg/m³
- Dimensional stability:
 - length: + 0,1 %; width + 0,9% (24 hours in water 20°C)
- Resistance to Indentation - Brinell Hardness: ≥ 9.5 kg/mm² (EN 1534)
- Reaction to fire: Class B-s1-d0¹⁾ (EN 13501-1)
- Flame spread index: Class A (ASTM E84)
- Thermal emittance: 0.81 (ASTM C1371)²⁾
- Solar Reflectance (SR): 0.32 (ASTM C1549)²⁾
- Solar Reflectance Index (SRI): Low 27, Medium 30, High 33 (ASTM E1980)²⁾
- Modulus of Elasticity: 13565 N/mm² (mean value - EN 408)
- Bending strength: 54.4 N/mm² (characteristic value - EN 408)
- Biological durability:
 - Class 1 (EN 350 / CEN/TS 15083-2), simulated graveyard test
 - Class 1 (EN 350 / CEN/TS 15083-1)
- Effectiveness against Blue Stain: Class 0 (EN 152)
- Use Class: Class 4 (EN 335)
- CO₂ neutral: LCA report TU Delft (ISO 14040/44) (www.moso-bamboo.com/lca)
- Environmental Product Declaration - EPD (EN 15804) (www.moso-bamboo.com/epd)
- FSC®: Products available with FSC® certification on request.
- Contribution LEED BD+C - v4: MR 1, MR 2, MR 3 (FSC®), SS 7 v2009: MR 6, MR 7 (FSC®)
- Contribution BREEAM: MAT 1, MAT 3 (FSC®), MAT 5 (HD)
- Guarantee: 10 years

¹⁾ Tested on 18 mm thickness, without gaps between boards, with ventilation space behind boards.
²⁾ Tested on 3 years weathered MOSO® Bamboo X-treme®.



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FSC® C002063



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MOSO® Bamboo X-treme®

test results



The excellent performance of MOSO® Bamboo X-treme® has been extensively tested by acknowledged research institutes. Find a summary of the most important test results below. Full reports are available upon request. **Only MOSO® can ensure you have the original, unique Bamboo X-treme® product.** Other products that copy the original do not offer the same hardness and level of durability, dimensional stability and ecology. With a look-alike product, there is a large risk of claims after installation. Always ask for the original, certified MOSO® Bamboo X-treme® products!



Durability of MOSO Bamboo X-treme, *Heat Treated Strand Woven Bamboo*: resistance against soft-rotting micro fungi according to CEN/TS 15083-2

Report code: 17.0083-C

Date: 29 March 2017

Page: 8/14

According to EN 350, the durability class is determined based on the x-value. To calculate the x-value, the median mass loss or the test species is compared to the median mass loss of the Beech or Pine references. Hardwoods are compared to Beech, Softwoods are compared to Pine. As Bamboo is neither softwood nor hardwood a comparison is made with both reference wood species Pine sapwood and Beech.

Based on the mass loss found and the comparison to Beech and Pine, the tested MOSO Bamboo X-treme, *Heat Treated Strand Woven Bamboo*, can be classified in durability class 1 when using the method described in EN 350.

MOSO Bamboo X-treme, *Heat Treated Strand Woven Bamboo*, performs comparable to Azobé and Merbau. Little variance is found between the different boards.

durability

CEN/TS 15083-2
(ENV 807) /
EN 350

class 1



Durability of het treated strand woven bamboo: resistance against degradation by Basidiomycetes according to EN 350 and CEN/TS 15083-1

Report code: 17.0083-B

Date: 29 March 2017

Page: 8/14

According to EN 350, the durability class is calculated based on the mass loss obtained with the fungus resulting in the highest median mass loss. For all fungi the mass loss is less than 5%. This implies that, when using the EN 350 to determine the durability, MOSO Bamboo X-treme, *Heat Treated Strand Woven Bamboo* can be classified in durability class 1.

durability

CEN/TS 15083-1
(EN 113) /
EN 350

class 1



Resistance of *Heat Treated Strand Woven Bamboo* against blue staining fungi

Report code: 9.061-E

8 September, 2009

Page: 10/10

4 Conclusion

On behalf of Moso International BV an EN 152 blue stain test was performed on Heat Treated Strand Woven bamboo. UV- weathering was used as preconditioning of part of the samples. The combination of UV light and water spray resulted in strong discoloration of the surfaces of both the bamboo samples and the Pine sapwood reference samples.

Neither on the weathered nor on the original Bamboo samples discoloration of the blue stain fungi or the hyphae of the blue stain fungi could be observed. As a result it can be concluded that the susceptibility of this Heat Treated Strand Woven Bamboo towards blue stain is very low.

resistance against surface fungi

EN 152

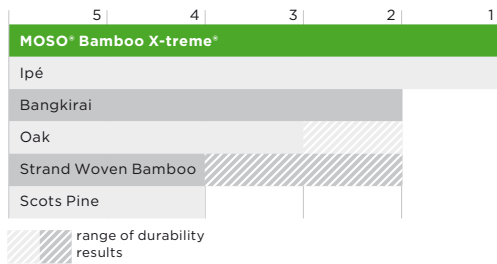
class 0

harder and more durable than almost any other hardwood

durability class

class 1

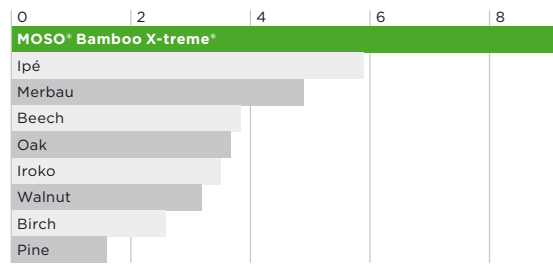
(EN 350 (CEN/TS 15083-2 / CEN/TS 15083-1))



brinell hardness

9.5 kg/mm²

(EN 1534)



Classification Durability Class

Use Class	1. very durable	2. durable	3. moderately durable	4. slightly durable	5. not durable
1 interior	o	o	o	o	o
2 moist interior	o	o	o	(o)	(o)
3 exterior, above ground	o	o	(o)	(o)-(x)	(o)-(x)
4 ground contact / fresh water	o	(o)	(x)	x	x
5 salt water	*	(x)	(x)	x	x

- o Natural durability sufficient.
- (o) Natural durability normally sufficient, but for certain end uses treatment may be advisable.
- (o)-(x) Natural durability may be sufficient, but depending on end use, preservative treatment may be necessary.
- (x) Preservative treatment is normally advisable.
- x Preservative treatment necessary.
- * Natural durability of Bamboo X-treme® not tested in salt water.

4. Classification and field of application

4.1 Reference of classification
This classification has been carried out in accordance with clause 12 of EN 13501-1:2007+A1:2009.

4.2 Classification
The product: **BAMBOO X-TREME™ DECKING**, in relation to its reaction to fire behaviour is classified:
B_{s1}
The additional classification in relation to smoke production is:
s1

Reaction to fire classification: B_{s1} - s1

4.2 CLASSIFICATION
The product, **MOSO® Bamboo X-treme**, in relation to its reaction to fire behaviour is classified:
B
The additional classification in relation to smoke production is:
s1
The additional classification in relation to flaming droplets / particles is:
d0

Reaction to fire classification: B – s1, d0

Classification ASTM E84

Classification	Flame Spread Index	Smoke Developed Index
A	0 - 25	0 - 450
B	26 - 75	0 - 450
C	76 - 200	0 - 450

durability

EN 350 (CEN/TS 15083-2 / CEN/TS 15083-1)

class 1

use/risk class

EN 335

class 4

fire resistance

EN 13501-1

decking

class Bfl-s1

cladding, fencing, beams

class B-s1-d0

reaction to fire

(FSI 25 / SDI 45)

ASTM E84

class A

WUI approved

CAN/ULC-S102

carbon footprint

ISO 14040/44

CO₂ neutral

Carbon Footprint (CO₂eq) per kg final product

PRODUCTION	END OF LIFE	CO ₂	CO ₂	CO ₂
CO ₂ footprint	CO ₂ credit	Storage	Total	Neutral
CO ₂ eq/kg	CO ₂ eq/kg	CO ₂ eq/kg	CO ₂ eq/kg	Y / N
1.193	-0.704	-0.607	-0.118	Yes

Eco-costs (€) per kg final product

PRODUCTION	END OF LIFE	ECO-COSTS	ECO-COSTS
Eco-costs	Eco-costs	CO ₂ storage	Total
Euro/kg	Euro/kg	Euro/kg	Euro/kg
0.356	-0.132	-0.082	0.142



The life cycle and the carbon footprint of MOSO products are evaluated according to ISO 14040/44. For more information: www.moso.eu/lca
The full report is available on request.

Confidential - This information is the property of MOSO International BV, Zwaag, the Netherlands. Any use or reproduction without permission will be prosecuted.



Author:
Dr. Vogtlander J.G. (2014). Life Cycle Assessment and Carbon Sequestration - Update 2014 - Bamboo products of Moso International. Associate professor - Design for Sustainability - Delft University of Technology.

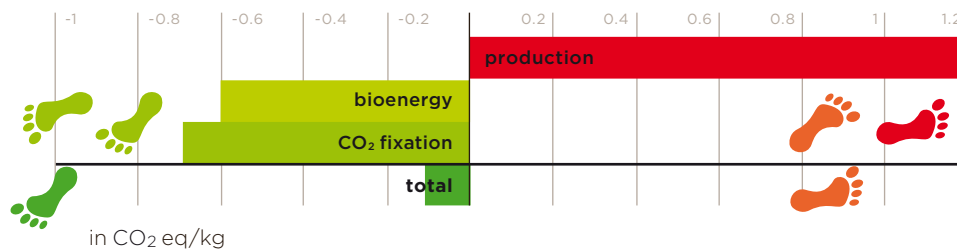
the sustainability of Bamboo X-treme®

MOSO® Bamboo X-treme® offers clear sustainable advantages and is even proven to be CO₂ neutral over its full life cycle! The inclusion of Bamboo X-treme® contributes to a higher LEED, BREEAM and Green Star certification score for green building projects. That's one of the reasons why you can find MOSO® Bamboo X-treme® and other MOSO® products in many sustainable reference projects all over the world.

carbon footprint

MOSO® Bamboo X-treme®: CO₂ neutral over full life cycle

MOSO® has conducted an LCA and carbon footprint study together with Delft University of Technology (TU Delft) and INBAR. The report (www.moso-bamboo.com/lca) concludes that all assessed MOSO® Products (all solid bamboo flooring, decking, beams, panels and veneer) are CO₂ negative over the full life cycle ("cradle till grave"). In this result the high growth rate of Moso bamboo has not even been taken into account, and can be perceived as additional environmental benefit. The environmental impact of MOSO® Products, excluding carbon sequestration effect, was also published in an official Environmental Product Declaration (EPD) following EN 15804 (www.moso-bamboo.com/epd).



Venco Campus Eersel, the Netherlands

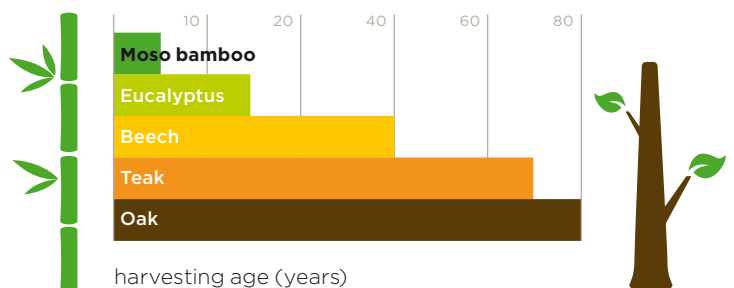


VLCS Architecten
Studio de Brink

unsurpassed growing speed

bamboo: the fastest growing plant in the world

Because of the fast growth, Moso bamboo is managed as an agricultural crop: the annual harvest of the 4 to 5-year-old stems - compared to 60-80 years for tropical hardwood! - provides a steady annual income to farmers and stimulates the bamboo plant to reproduce even faster. Therefore, by default, no deforestation occurs with production of MOSO® Bamboo X-treme®, while large amounts of CO₂ are captured in the bamboo forests and products (www.inbar.int/understanding-bamboos-climate-change-potential).

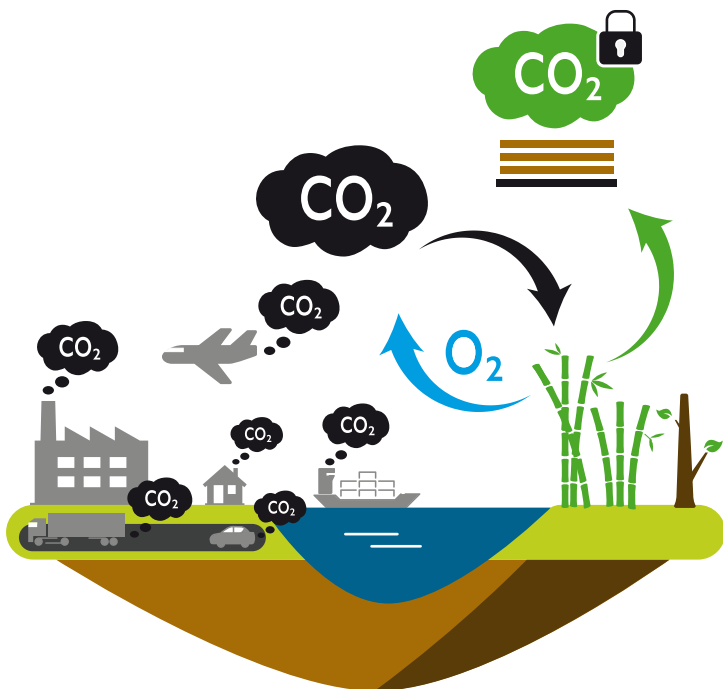




carbon storage in bamboo

biobased materials act as CO₂ sinks

Through photosynthesis, plants absorb carbon dioxide (CO₂) and convert it into glucose (building block for biomass) and oxygen. The CO₂ is stored in the material for the lifetime of the product, and even longer if the product is recycled into new, durable products. Due to the fast growth – and related high yields – Moso bamboo locks far more CO₂ in durable products compared to wood species. The locked amount of CO₂ can be calculated rather simply by looking at the density of the material and taking into account the biobased content. For example, Bamboo X-treme® locks almost 1.700 kg CO₂ per m³ of bamboo, which is the equivalent of the CO₂ emissions of 14.250 km driven by a mid-range car.



Check out how bamboo can save the world at:
www.moso-bamboo.com/sustainability

MOSO®

Bamboo X-treme®

user information

appearance and colour

MOSO® Bamboo X-treme® is a natural product, which can vary in colour, grain and appearance. Colour will change over time depending on the maintenance schedule. The boards have a brown to dark brown colour when installed, which turns into a lighter caramel colour several weeks after installation. Without further maintenance the colour gets greyish relatively fast (similar to most other wood species).

If a brown colour is preferred, maintenance should be done with Woca Exterior Wood Oil or a comparable waterbased oil/saturator with teak colour pigments.

Directly after installation, but even better after 3-4 months, 1 coat of oil (pre-oiled version) or 2 layers of oil (unfinished version) have to be applied. For further details see the installation instructions. MOSO® Bamboo X-treme® shows similarity to other hardwoods in grain and structure. The characteristic bamboo nodes however can still be recognised and provide the product with a special and lively look.

swimming pool

If MOSO® Bamboo X-treme® outdoor decking is to be used around swimming pool areas, the following has to be taken into account: MOSO® Bamboo X-treme® is a natural (wood like) product. As with any wooden product used outdoors, there is always a risk of formation of splinters, however splinters from MOSO® Bamboo X-treme® are normally smaller than (tropical) hard wood splinters. A regular application of oil (more frequently necessary around swimming pools) is required to reduce the formation of splinters. Furthermore, regular maintenance with the silicon carbide broom or disk is required to effectively remove splinters and smooth the surface. The boards must be installed in such a way that the surface water cannot flow directly into the pool.

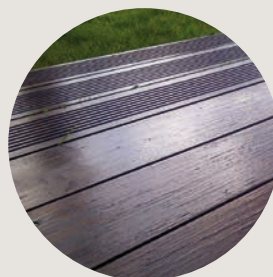
normal phenomena

Cracks on the surface and on the ends of the boards can occur due to the different drying characteristics of the surface and board ends. This does not affect the stability or durability of the board.

The surface side of the boards will become rougher over time and can form (small) splinters as a result of continuous water absorption and desorption due to dry and wet weather periods. Dimensional change or cupping of the boards can occur after installation. These phenomena are normal for most hardwood species and MOSO® Bamboo X-treme®.

After installation, there might be some bleeding or leaching of colour from the bamboo material when it gets wet, e.g. when it rains. This possible bleeding is typical for wood and will disappear over time. The brownish liquid can easily be cleaned from the Bamboo X-treme® material, however controlled water drainage and prevention of splash water is required to prevent any discoloration of surrounding or underlying building components.

wet condition



dry condition

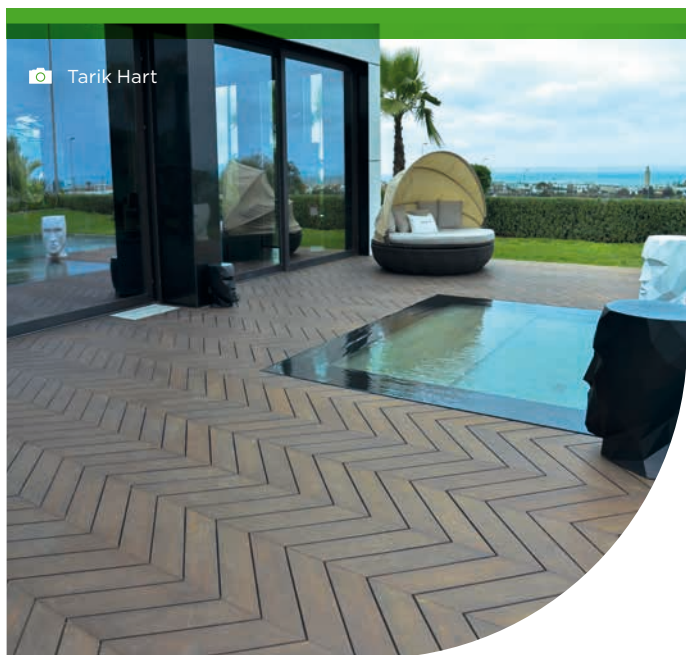


there are endless possibilities and custom made design products



Ector Hoogstad Architects
Awood
Petra Appelfhof

Center Court Brightland Chemelot Campus decking installed with an Urban Grid anti-slip system - (1600 m²) Geleen, the Netherlands



Tarik Hart

Private Residence Casablanca decking installed in a chevron pattern - Casablanca, Morocco

SPEE House outdoor beams installed on façade and sloping roof with Grad system - (10.000 m) The Netherlands



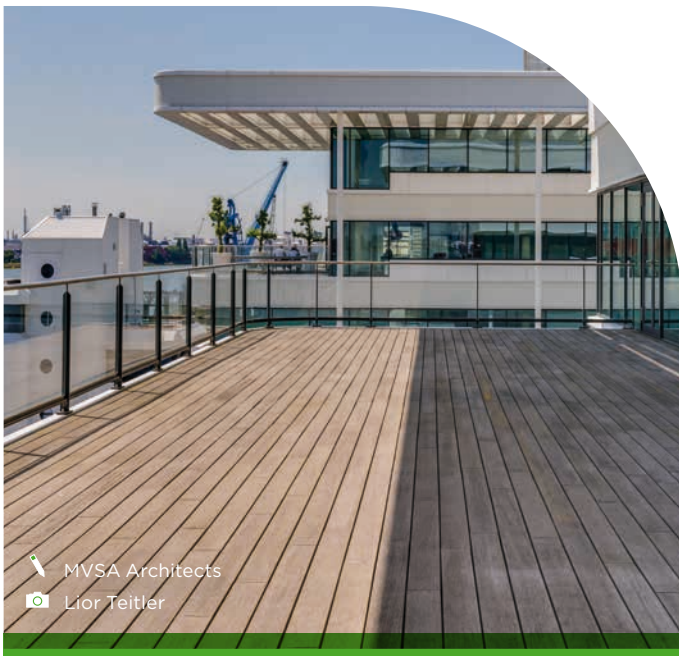
SPEE Architecten
Awood
Ossip van Duivenbode

since 2008 over
4 million m²
installed in more
than **60 countries**

Mayslits Kassif Architects
Lior Teitler

2.5 km Central Beach Promenade photo taken 3 years
after installation - (700 m²) Tel Aviv, Israel

Jumbo Head office photo taken 5 years after installation
(2.500 m²) Schiedam, The Netherlands



MVSA Architects
Lior Teitler



Luc Richard

Riberach Hotel photo taken 8 years after installation
(1.200 m²) Bélesta, France

Hesselink Koffie (Coffee)
(200 m² Varibo) Winterswijk, Netherlands



De Krijgsman Housing project
(320 m² Closed) Muiden, Netherlands



Leisure space Burgos
(120 m²) Villaciencio, Burgos, Spain



see the ease of installation, cleaning and maintenance of **MOSO® Bamboo X-treme®** at:
www.moso-bamboo.com/youtube/x-treme

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